

Tap Drill Sizes & Decimal Equivalents

97 .0059	58 .0420	34 .1110	5.2mm .2047	8.1mm .3189	19/32 .5938
96 .0063	57 .0430	6-40 33 .1130	5 .2055	8.2mm .3228	39/64 .6094
95 .0067	1.1mm .0433	2.9mm .1142	5.25mm .2067	P .3230	15.5mm .6102
94 .0074	1.15mm .0453	32 .1160	5.3mm .2087	8.25mm .3248	5/8 .6250
93 .0075	56 .0465	3mm .1181	4 .2090	8.3mm .3268	16mm .6299
92 .0079	0-8 3/64 .0469	31 .1200	5.4mm .2126	3/8-16 21/64 .3281	41/64 .6406
.2mm .0087	1.2mm .0472	3.1mm .1220	1/4-28 3 .2130	8.4mm .3307	16.5mm .6496
91 .0083	1.25mm .0492	1/8 .1250	5.5mm .2165	3/8-24 Q .3320	3/4-10 21/32 .6562
90 .0087	1.3mm .0512	3.2mm .1260	7/32 .2188	8.5mm .3346	17mm .6693
.22mm .0087	55 .0520	3.25mm .1280	5.6mm .2205	8.6mm .3386	43/64 .6719
89 .0091	1.35mm .0531	30 .1285	2 .2210	R .3390	3/4-16 11/16 .6875
88 .0095	54 .0550	3.3mm .1299	5.7mm .2244	8.7mm .3425	17.5mm .6890
.25mm .0098	1.4mm .0551	3.4mm .1339	5.75mm .2264	11/32 .3438	45/64 .7031
87 .0100	1.45mm .0571	8-32,36 29 .1360	1 .2280	8.75mm .3445	18mm .7087
86 .0105	1.5mm .0591	3.5mm .1378	5.8mm .2283	8.8mm .3465	23/32 .7188
85 .0110	1-64,72 53 .0595	28 .1405	5.9mm .2323	S .3480	18.5mm .7283
.28mm .0110	1.55mm .0610	9/64 .1406	A .2340	8.9mm .3504	47/64 .7344
84 .0115	1/16 .0625	3.6mm .1417	15/64 .2344	9mm .3543	19mm .7480
.3mm .0118	1.6mm .0630	27 .1440	6mm .2362	T .3580	3/4 .7500
83 .0120	52 .0635	3.7mm .1457	B .2380	9.1mm .3583	7/8-9 49/64 .7656
82 .0125	1.65mm .0650	26 .1470	6.1mm .2402	23/64 .3594	19.5mm .7677
.32mm .0126	1.7mm .0669	3.75mm .1476	C .2420	9.2mm .3622	25/32 .7812
81 .0130	51 .0670	10-24 25 .1495	6.2mm .2441	9.25mm .3642	20mm .7874
80 .0135	1.75mm .0689	3.8mm .1496	D .2460	9.3mm .3661	51/64 .7969
.35mm .0138	2-56,64 50 .0700	24 .1520	6.25mm .2461	7/16-14 U .3680	20.5mm .8071
79 .0145	1.8mm .0709	3.9mm .1535	6.3mm .2480	9.4mm .3701	7/8-14 13/16 .8125
1/64 .0156	1.85mm .0728	23 .1540	E .2500	9.5mm .3740	21mm .8268
.4mm .0157	49 .0730	5/32 .1562	1/4 .2500	3/8 .3750	53/64 .8281
78 .0160	1.9mm .0748	22 .1570	6.4mm .2520	V .3770	27/32 .8438
.45mm .0177	48 .0760	4mm .1575	6.5mm .2559	9.6mm .3780	21.5mm .8465
77 .0180	1.95mm .0768	10-32 21 .1590	5/16-18 F .2570	9.7mm .3819	55/64 .8594
.5mm .0197	5/64 .0781	20 .1610	6.6mm .2598	9.75mm .3839	22mm .8661
76 .0200	3-48 47 .0785	4.1mm .1614	G .2610	9.8mm .3858	1-8 7/8 .8750
75 .0210	2mm .0787	4.2mm .1654	6.7mm .2638	W .3860	22.5mm .8858
.55mm .0217	2.05mm .0807	19 .1660	17/64 .2656	9.9mm .3898	57/64 .8906
74 .0225	46 .0810	4.25mm .1673	6.75mm .2657	7/16-20 25/64 .3906	23mm .9055
.6mm .0236	3-56 45 .0820	4.3mm .1693	H .2660	10mm .3937	29/32 .9062
73 .0240	2.1mm .0827	18 .1695	6.8mm .2677	X .3970	1-12 59/64 .9219
72 .0250	2.15mm .0846	11/64 .1719	6.9mm .2717	Y .4040	23.5mm .9252
.65mm .0256	44 .0860	17 .1730	5/16-24 I .2720	Z .4130	15/16 .9375
71 .0260	2.2mm .0866	4.4mm .1732	7mm .2756	10.5mm .4134	24mm .9449
.7mm .0276	2.25mm .0886	12-24 16 .1770	J .2770	11mm .4331	61/64 .9531
70 .0280	4-40 43 .0890	4.5mm .1772	7.1mm .2795	1/2-13 27/64 .4219	24.5mm .9646
69 .0292	2.3mm .0906	15 .1800	K .2810	11mm .4331	31/32 .9688
.75mm .0295	2.35mm .0925	4.6mm .1811	9/32 .2812	7/16 .4375	25mm .9843
68 .0310	4-48 42 .0935	12-28 14 .1820	7.2mm .2835	11.5mm .4528	1 1/8-7 63/64 .9844
1/32 .0312	3/32 .0938	13 .1850	7.25mm .2854	1/2-20 29/64 .4531	1 1.0000
.8mm .0315	2.4mm .0945	4.7mm .1850	7.3mm .2874	15/32 .4688	
67 .0320	41 .0960	4.75mm .1870	L .2900	12mm .4724	
66 .0330	2.45mm .0965	3/16 .1875	7.4mm .2913	9/16-12 31/64 .4844	
.85mm .0335	40 .0980	4.8mm .1890	M .2950	12.5mm .4921	
65 .0350	2.5mm .0984	12 .1890	7.5mm .2953	1/2 .5000	
.9mm .0354	39 .0995	11 .1910	19/64 .2969	13mm .5118	
64 .0360	5-40 38 .1015	4.9mm .1929	7.6mm .2992	9/16-18 33/64 .5156	
63 .0370	2.6mm .1024	10 .1935	N .3020	5/8-11 17/32 .5312	
.95mm .0374	5-44 37 .1040	9 .1960	7.7mm .3031	13.5mm .5315	
62 .0380	2.7mm .1063	5mm .1969	7.75mm .3051	35/64 .5469	
61 .0390	6-32 36 .1065	8 .1990	7.8mm .3071	14mm .5512	
1mm .0394	2.75mm .1083	5.1mm .2008	7.9mm .3110	9/16 .5625	
60 .0400	7/64 .1094	1/4-20 7 .2010	5/16 .3125	14.5mm .5709	
59 .0410	35 .1100	13/64 .2031	8mm .3150	5/8-18 37/64 .5781	
1.05mm .0413	2.8mm .1102	6 .2040	O .3160	15mm .5906	