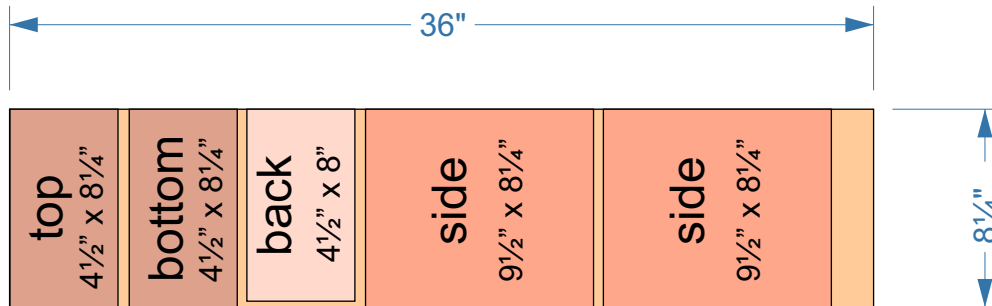


Overnight Sensations Cut Plan

2 boards required using $\frac{3}{4}$ " MDF



1. Rip two lengths of $\frac{3}{4}$ " thick MDF to $8\frac{1}{4}$ " wide by about 36" long. You will need two boards to make a stereo pair of cabinets without baffles.
2. Clamp a stop block on the table saw to consistently and easily crosscut the $4\frac{1}{2}$ " wide panels. Cut three panels from each ripped board (top, bottom, back).
3. Move the stop block to make $9\frac{1}{2}$ " cuts, and cut the two sides from each board.
4. Saw an MDF offcut in two, and place two $\frac{3}{4}$ " thicknesses of this against the $9\frac{1}{2}$ " stop. This "shim" will position the stop surface at exactly the right place for crosscutting the back panel to length. This will be more accurate than moving the stop block itself, and accommodates MDF thickness variations.
5. Make the crosscuts on the two back panels using the shimmed stop to set the cut.



Two MDF "shims" against stop block (See step #4)